



# Acceptance testing of a large aperture dynamic wavefront sensor

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# Introduction

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- **Wavefront Sensor (WFS) Overview**
- **WFS test description**
- **Test preparation**
- **Test results**
- **Summary**



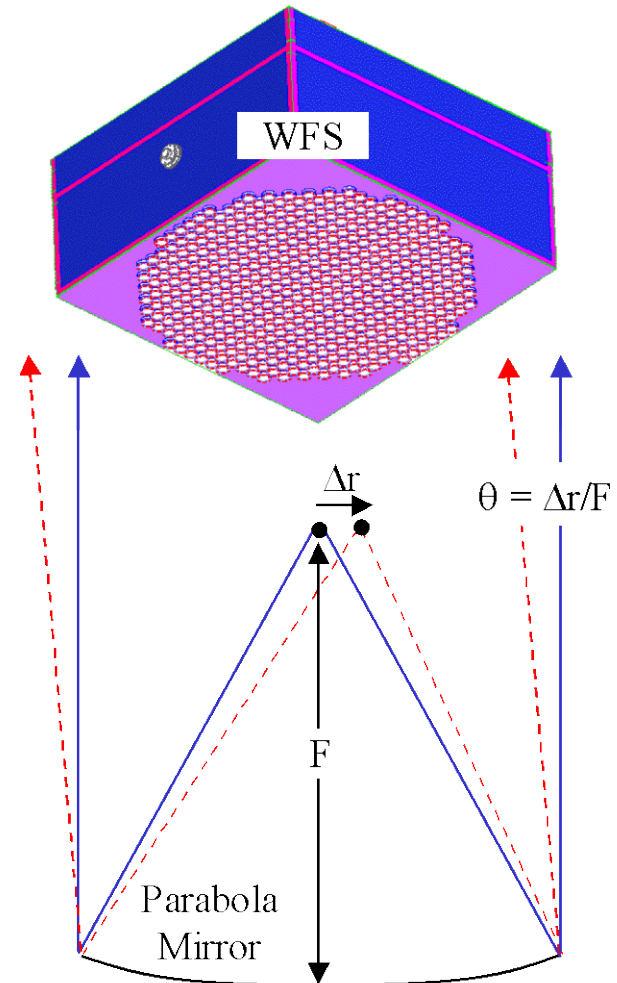
# WFS Overview

- **Based on Shack-Hartmann sensor**
- **Measures dynamic wavefront motion**
  - 5 nano-radian (nR) optical tilt sensitivity
  - 10 - 600 Hz wavefront motion
  - Up to 2.4 m diameter, 448 sensors, gridded array
  - Built by Optical Physics Company (OPC) under subcontract to Eastman Kodak Company
- **See “Design and Manufacture of a Large Aperture Wavefront Sensor”, 5553-25**



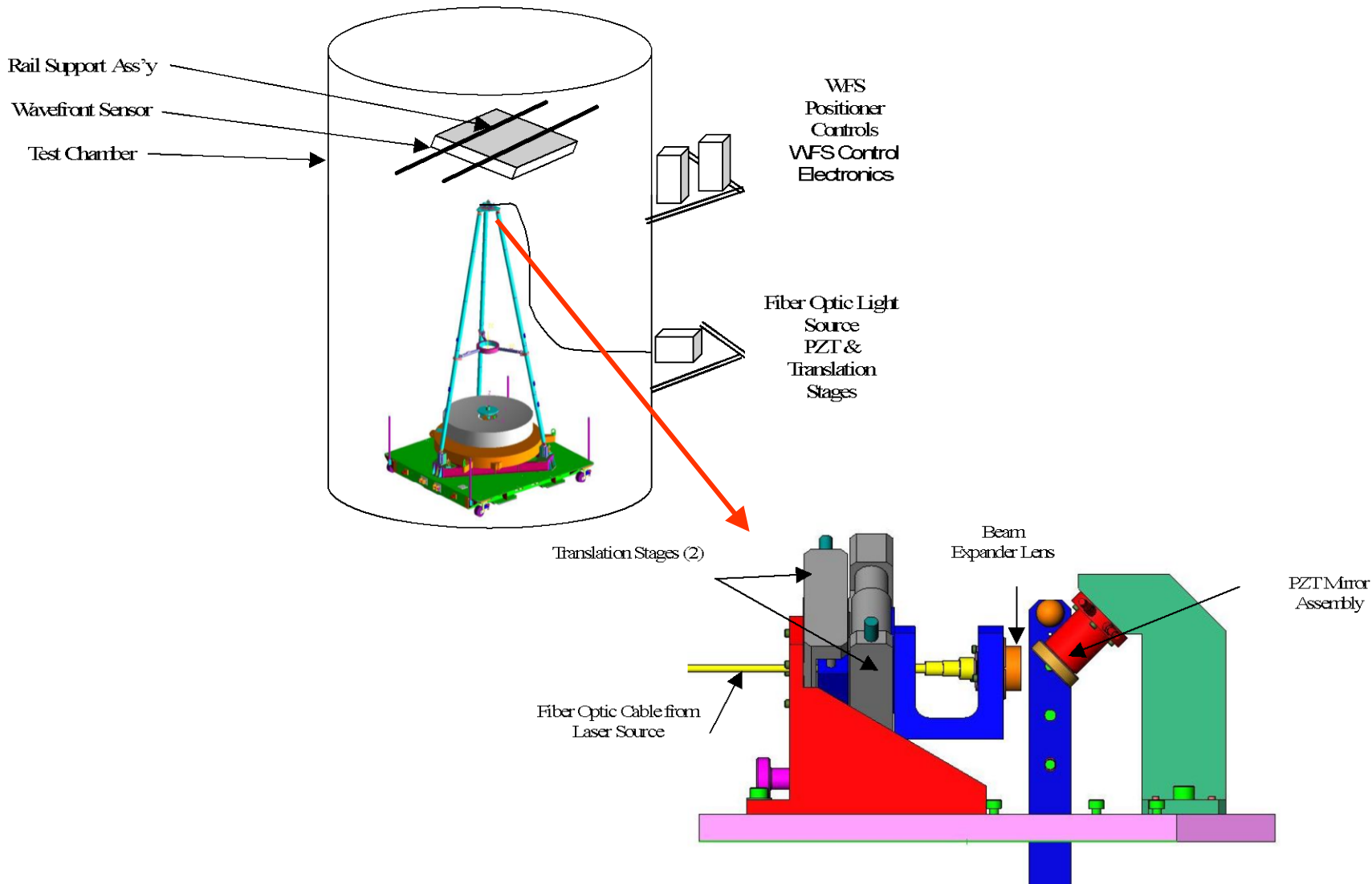
# Test Principles

- 13 system tests in vacuum environment
- Core test: Verify  $\pm 25$  nR tilts at 10 - 200 Hz
  - Full-aperture test
  - Calibrate:  $\pm 50$   $\mu$ R, 1 Hz
  - Seismic isolation required
- Challenge: How do you create a 25 nR tilt?





# Test Implementation







# Characterizing PZT Motion

- **Desired wavefront behavior**

- 6 - 100 nR wavefront tilt
- 10 - 300 Hz

- **Characterize PZT**

- 5 - 20  $\mu$ R PZT / mirror tilt
- (35 - 120 nR  $\pm$  5 nR wavefront tilt)
- 10 - 50Hz

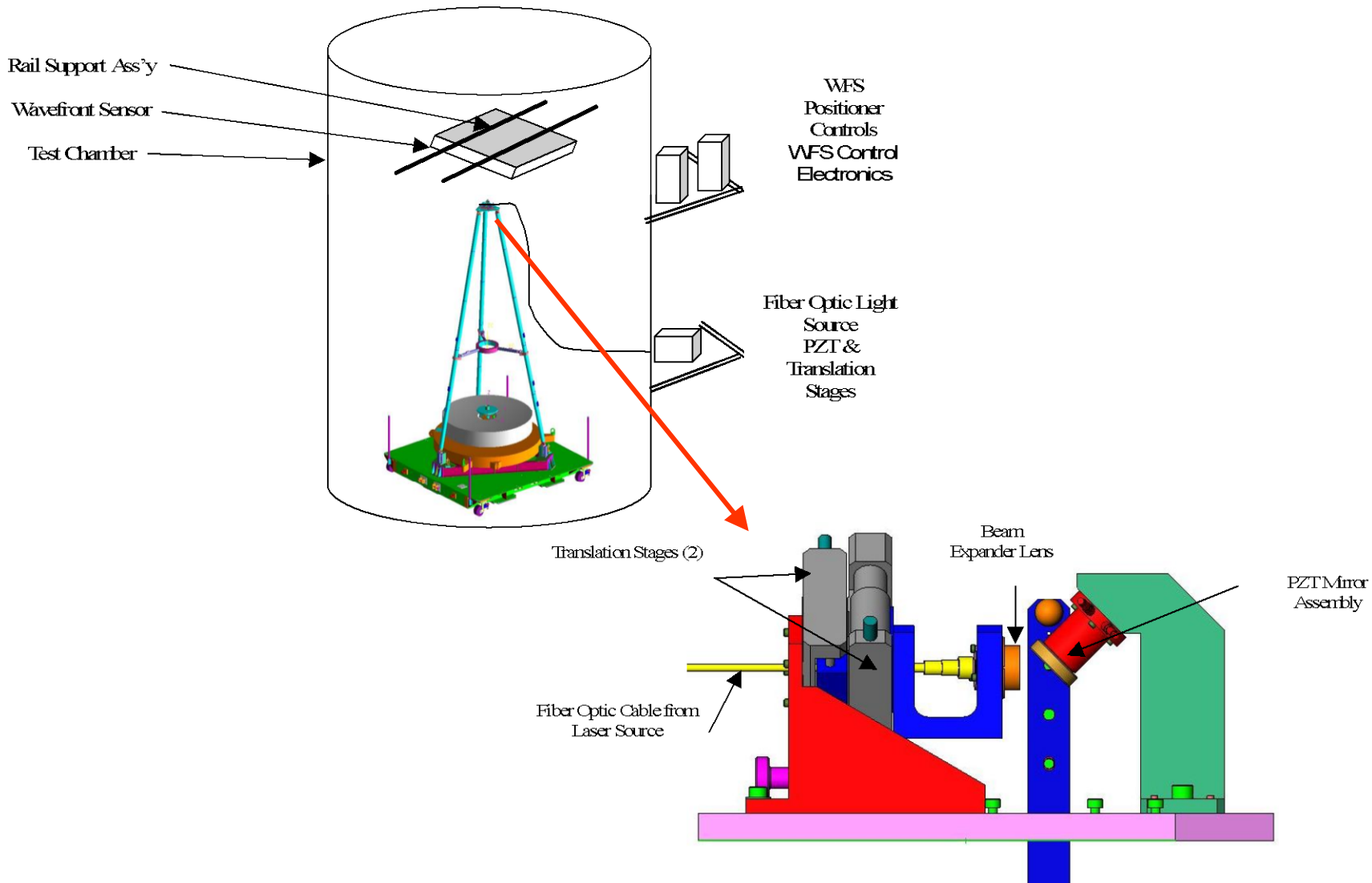
- **Measure PZT motion with Laser Vibrometer**

- Fit plane motion to polynomial
- Fit gives tilt motion in y-direction
- Negligible residual piston
- Small cross-talk from x-tilt

Effective Wavefront Tilt (nR)			
	10 Hz	20 Hz	50 Hz
35 nR	35	33	
60 nR	61	58	
125 nR	122	117	93



# Test Implementation

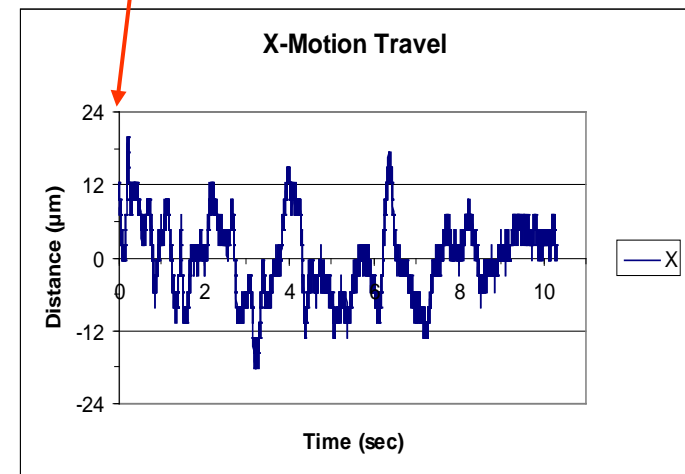
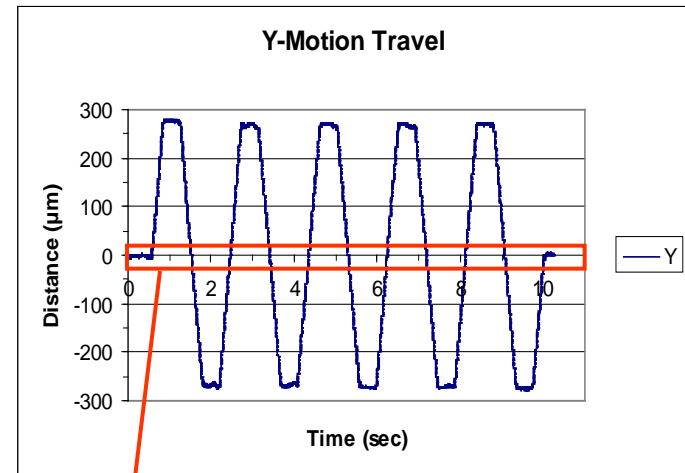






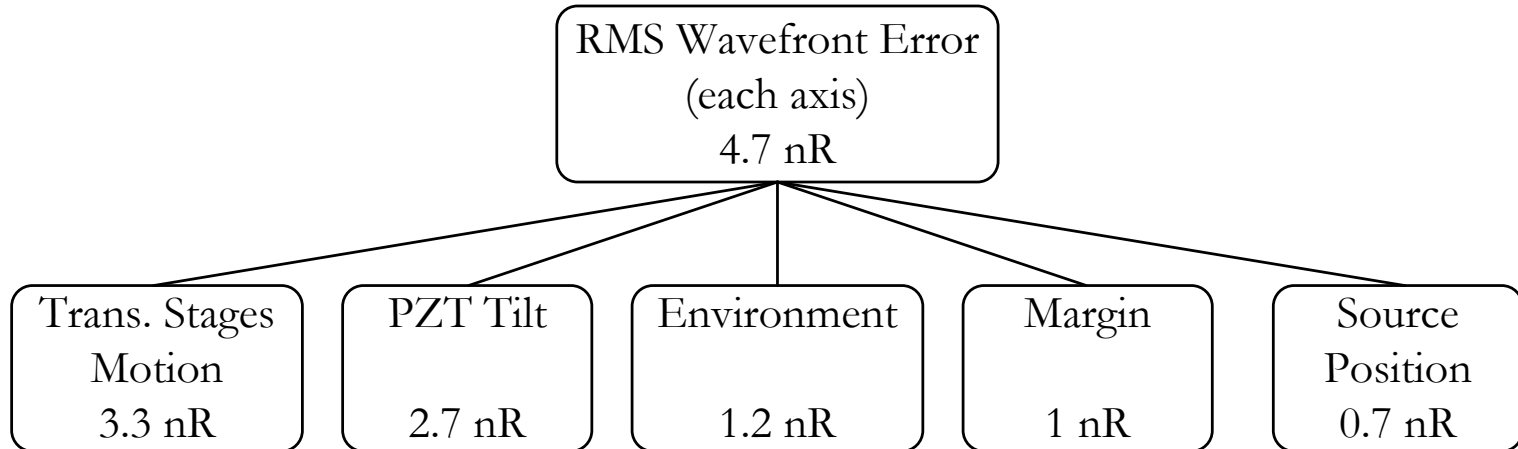
# Characterizing Trans. Stage Motion

- **WFS calibration requires known, large tilt in X and Y**
- **Calibration signal**
  - Crossed translation stages
  - $\pm 272 \mu\text{m}$  source motion for  $\pm 50 \mu\text{R}$  tilt
  - One axis at a time
- **Measure translation stage motion and cross talk**
  - 2% position error
  - 3% clocking error
  - $8 \mu\text{m}$  crosstalk error





# Error Budget

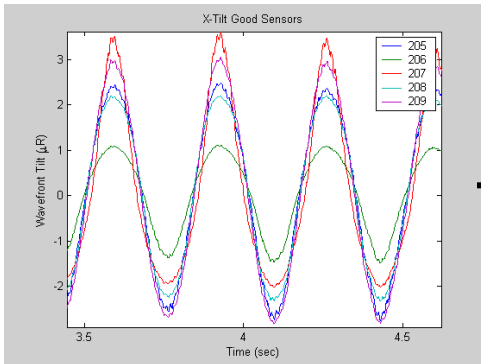


- **RMS input signal error**
  - 4.7 nR along each axis for 5 - 100 nR input tilt
  - Will increase with larger input signals
- **Major contributors**
  - Calibration signal (Translation Stage motion)
  - Input test signal (PZT motion control)

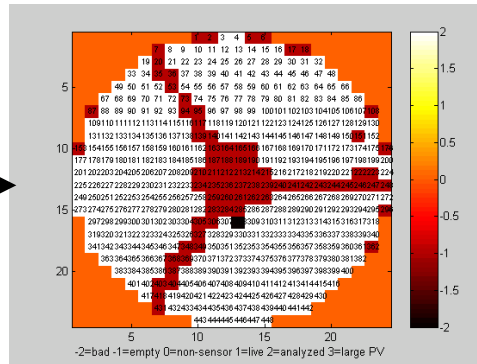


# Data Analysis

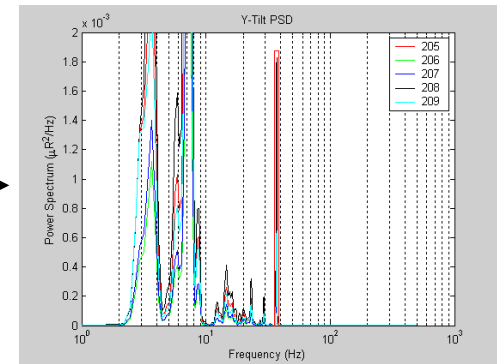
Import time series data: X- & Y-Tilt. Remove bias



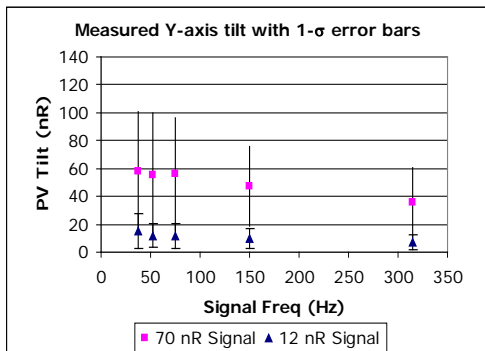
Identify & discard shadowed, bad sensors



Compute PSD



Average amplitude & display

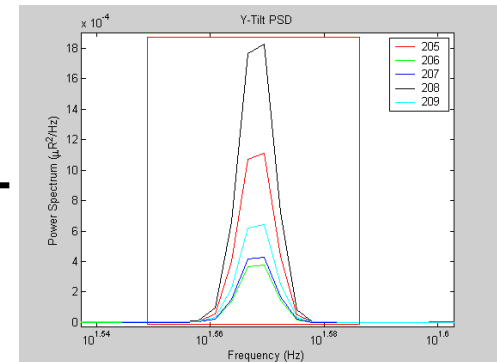


Compute amplitude, signal frequency

$$RMS^2 = \int PSD \cdot df$$

$$Amplitude = \sqrt{2} \cdot RMS$$

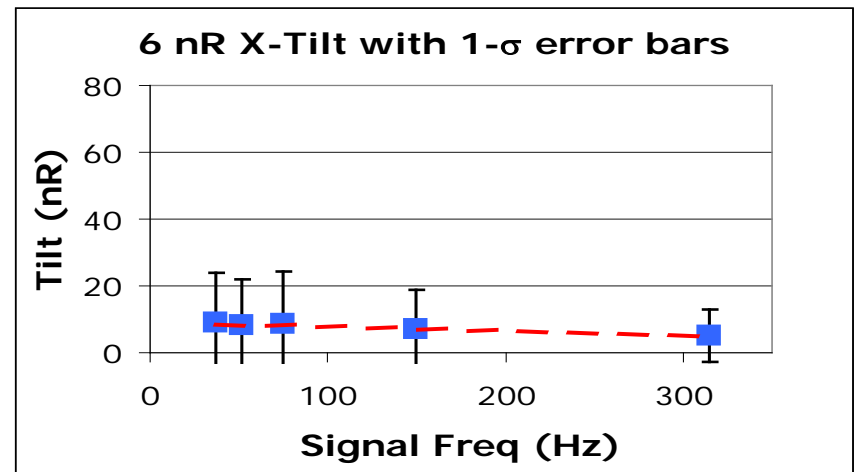
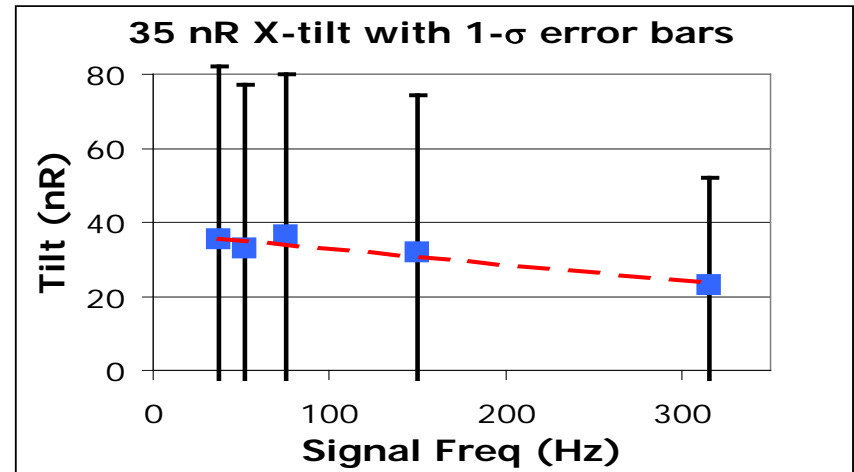
Select frequency range of test signal





# Test Results

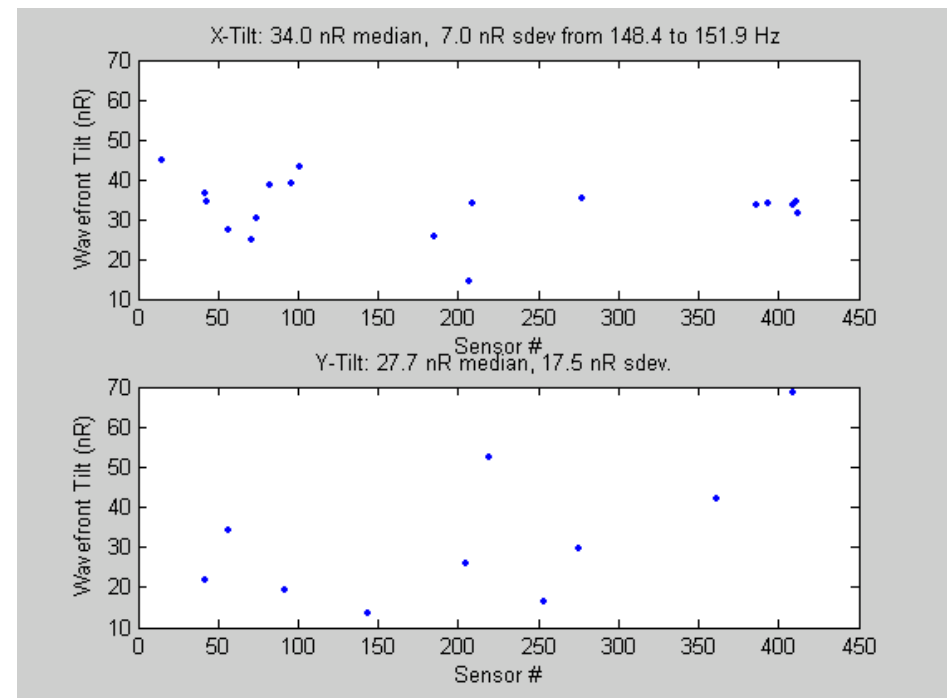
- **Good average result**
- **Similar results for Y tilt**
- **PZT motion decreases with frequency**
  - Verified in post-test PZT cal
- **Large standard deviation**
  - ~50 nR rms





# Test Weakness #1 – WFS Aiming

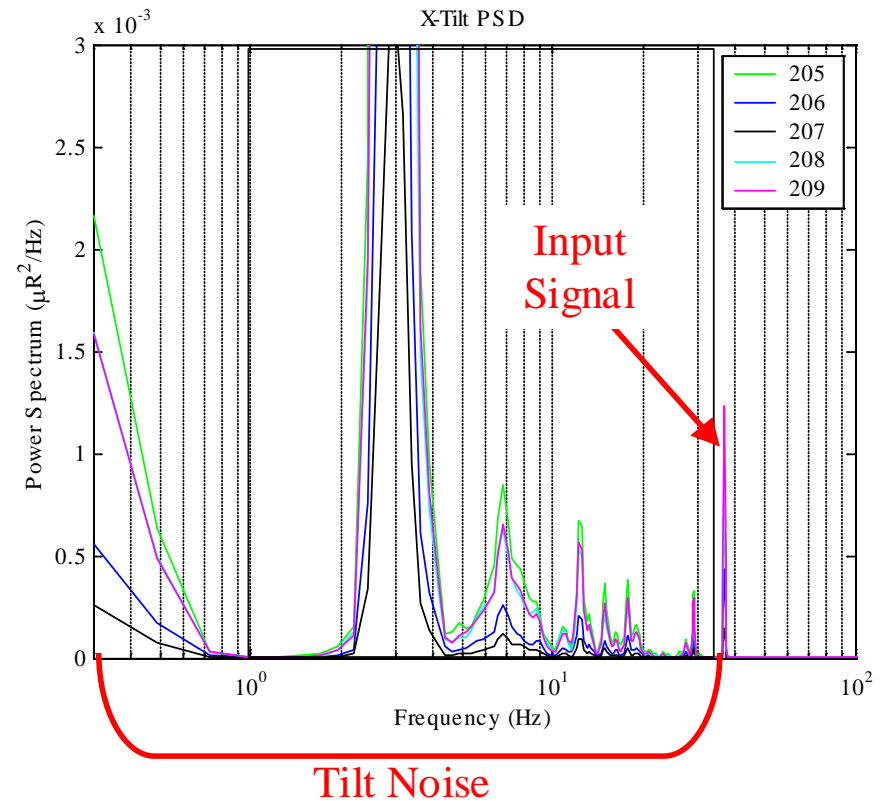
- **WFS aimed to edge of capture range**
  - Identified by bad sensor calibration values
  - Coarse tilt sensors mis-calibrated
- **Analyze aligned sensors**
  - Calibration value within 1/2% of nominal
  - 20 sensors in alignment
- **Greatly reduced standard deviation**
  - ~10 nR rms





# Test Weakness #2 – Seismic noise

- Tilts from seismics 1x  
– 10x input signal
  - 500 nR - 2000 nR RMS tilt noise
  - 5 - 40 Hz
- Input signal hardware not isolated
- Frequency-domain analysis enables data processing





# System Issues & Improvements

- **WFS isolation system failed during test**
  - WFS isolation system repaired
  - Reduce ambient seismic noise 8x
- **Parabola was not isolated from the floor**
  - Parabola system isolators added
- **WFS was not properly pointed to target**
  - WFS alignment sensors re-calibrated in June
- **Light level not optimized**
  - Intensity monitoring feature added WFS software
- **11 of 13 tests not completed**
  - Retest planned for Sept. '04



# Successes

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- **Demonstrated creation of nano-radian wavefront tilts over large optical beam**
- **PSD analysis very effective in isolating true signal**
- **Valid tilt signals seen to 6 nR**
- **Excellent response seen from 35 - 315 Hz**
- **Experience gained in running WFS**
- **Retest in September, '04**





# Acknowledgements

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- **Optical Physics Company** for supporting WFS test
- **Additional Eastman Kodak Co. team members**
  - Harold Morris
  - Fred Yacoby
  - Larry Polsky
  - Bill Miller